

Thermal Kiss-Cutting Die Prices

Prices effective January 1, 2022



Standard Die Sizes

Same Day Turnaround

Sq. Inch	11 pt.	1/4"
1-100 (min.)	\$106.00	\$132.00
101-300	\$1.03	\$1.31
301-600	\$0.91	\$1.19
601-900	\$0.89	\$1.09
901-1200	\$0.87	\$1.05
Over 1200	\$0.80	\$0.95

Maximum Size: Plates: 30"x40" Image: 29"x39"

Oversize Die Pricing by Square Inch

Two-Day Production Schedule

11 pt.	1/4"
\$1.17	\$1.28

Maximum Size: Plates: 30"x120" Image: 29"x119"

OWOSSO has the world's largest etching machine! We can etch magnesium plates up to 30" x 120". Save setup time by having your dies produced as one die and forget about trying to line up pieces. Please request Oversize, otherwise your dies will be split.

- Avoid die shifting during make-ready & press runs
- Avoid uneven plate expansion
- Your press operators will love them!

Owosso Release Coating

Two Day Turnaround

Sq. Inch	Price
Minimum up to 100	\$40.00
101+	\$0.40 per sq. in

- Only one additional production day
- Improves die performance
- Better release properties
- Higher resistance to wear, corrosion & abrasion

Custom Services:

Bevel, per side	1-300": \$ 6.50
.....	301-900": \$7.50
.....	over 901": \$8.50
Hourly Charges	\$95.00/hour; 15 minute min.
Rush Charge	\$100.00 & up (Depends on production schedule)
Expansion Factor	\$30.00
Sawing	\$1.50 per die
Milled Die Section	\$17.00 per cut
Special Etch	\$60.00

Cost Estimating:

Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Add 1" to both length and width. Multiply length times width to calculate total square inches.