

# Membrane Switch Overlay Embossing Die Prices

Prices effective January 1, 2022



## Membrane Switch Overlay Embossing Dies 11pt.

Two Day Turn-around

Sq. In.	Male or Female	Male and Female
	Single	Combo
30 (min.)	\$130.00	\$260.00
31-35	\$142.50	\$285.00
36-40	\$155.00	\$310.00
41-45	\$167.50	\$335.00
46-50	\$180.00	\$360.00
51-55	\$191.00	\$382.00
56-60	\$202.00	\$404.00
61-65	\$212.00	\$424.00
66-70	\$222.00	\$444.00
71-75	\$232.00	\$464.00
76-80	\$242.00	\$484.00
81-85	\$252.00	\$504.00
86-90	\$262.00	\$524.00
91-95	\$272.00	\$544.00
96-100	\$282.00	\$564.00
101-105	\$292.00	\$584.00
106-110	\$302.00	\$604.00
111-115	\$312.00	\$624.00
116-120	\$321.00	\$642.00
121-125	\$330.00	\$660.00
126-130	\$339.00	\$678.00
131-135	\$348.00	\$696.00
136-140	\$357.00	\$714.00
141-145	\$366.00	\$732.00
146-150	\$375.00	\$750.00
	<b>Add'l Square Inch</b>	
	<b>\$1.85 ea</b>	<b>\$3.70 ea</b>

### Additional Pricing:

- .250" metal - Add 10% to above prices
- Combination dies may be ordered with mixed metal thickness
- Domed CNC dies - \$625 minimum  
Up to 100 square inches  
\$5.60 each additional square inch

### Custom Services:

**Accu-Pin Systems** ..... \$26.00 per set of 2  
(holes and/or pins)

**Bevel, per side** ..... 1-300": \$6.50  
..... 301-900": \$7.50  
..... over 901": \$8.50

**Hourly Charges** ..... \$95.00/hour; 15 minute min.

**Rush Charge** ..... \$100.00 & up  
(Depends on production schedule)

**Expansion Factor** ..... \$30.00

### Cost Estimating:

Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Add 1/2" to both length and width. Multiply length times width to calculate total square inches.