

# Thermal Kiss-Cutting Die Prices

Prices effective January 1, 2020



## Standard Die Sizes

### Same Day Turnaround

Sq. Inch	11 pt.	1/4"
1-100 (min.)	99.00	\$124.00
101-300	\$0.97	\$1.23
301-600	\$0.85	\$1.12
601-900	\$0.84	\$1.02
901-1200	\$0.82	\$0.99
Over 1200	\$0.75	\$0.89

**Maximum Size: Plates:** 30"x40" **Image:** 29"x39"

## Oversize Die Pricing by Square Inch

### Two-Day Production Schedule

11 pt.	1/4"
\$1.10	\$1.21

**Maximum Size: Plates:** 30"x120" **Image:** 29"x119"

OWOSSO has the world's largest etching machine! We can etch magnesium plates up to 30" x 120". Save setup time by having your dies produced as one die and forget about trying to line up pieces. Please request Oversize, otherwise your dies will be split.

- **Avoid die shifting during make-ready & press runs**
- **Avoid uneven plate expansion**
- **Your press operators will love them!**

## Owosso Release Coating

### Two Day Turnaround

Sq. Inch	Price
Minimum up to 115	\$40.00
116+	\$0.35 per sq. in

- Only one additional production day
- Improves die performance
- Better release properties
- Higher resistance to wear, corrosion & abrasion

### Custom Services:

<b>Bevel, per side</b> .....	1-300": \$ 6.00
.....	301-900": \$7.00
.....	over 901": \$8.00
<b>Hourly Charges</b> .....	\$90.00/hour; 15 minute min.
<b>Rush Charge</b> .....	\$100.00 & up (Depends on production schedule)
<b>Expansion Factor</b> .....	\$25.00
<b>Sawing</b> .....	\$1.25 per die
<b>Milled Die Section</b> .....	\$15.00 per cut
<b>Special Etch</b> .....	\$50.00
<b>Accu-Lock alignment pins</b> .....	\$20.00 per set (for sectional dies)
<b>Holes Only</b> .....	\$15.00 per set

### Cost Estimating:

Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Add 1" to both length and width. Multiply length times width to calculate total square inches.