

Thermal Kiss-Cutting Die Prices

Prices effective January 1, 2018



Standard Die Sizes

Same Day Turnaround

Sq. Inch	11 pt.	1/4"
1-100 (min.)	\$96.00	\$120.00
101-300	\$0.96	\$1.19
301-600	\$0.83	\$1.09
601-900	\$0.82	\$0.99
901-1200	\$0.80	\$0.96
Over 1200	\$0.73	\$0.86

Maximum Size: Plates: 30"x40" **Image:** 29"x39"

Oversize Die Pricing by Square Inch

Two-Day Production Schedule

11 pt.	1/4"
\$1.07	\$1.17

Maximum Size: Plates: 30"x120" **Image:** 29"x119"

OWOSSO has the world's largest etching machine! We can etch magnesium plates up to 30" x 120". Save setup time by having your dies produced as one die and forget about trying to line up pieces. Please request Oversize, otherwise your dies will be split.

- **Avoid die shifting during make-ready & press runs**
- **Avoid uneven plate expansion**
- **Your press operators will love them!**

Owosso Release Coating

Two Day Turnaround

Sq. Inch	Price
Minimum up to 130	\$40.00
131+	\$0.31 per sq. in

- Only one additional production day
- Improves die performance
- Better release properties
- Higher resistance to wear, corrosion & abrasion

Custom Services:

Bevel, per side	1-300": \$ 6.00
.....	301-900": \$7.00
.....	over 901": \$8.00
Hourly Charges	\$75.00/hour; 15 minute min.
Rush Charge	\$100.00 & up (Depends on production schedule)
Expansion Factor	\$25.00
Sawing	\$1.25 per die
Milled Die Section	\$15.00 per cut
Special Etch	\$50.00
Accu-Lock alignment pins	\$20.00 per set (for sectional dies)
Holes Only	\$15.00 per set

Cost Estimating:

Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Add 1" to both length and width. Multiply length times width to calculate total square inches.