

Copper & Magnesium Die Prices

Prices effective January 1, 2018



Magnesium Dies

Foil Stamping, Embossing, Debossing, Halftone and Line Etching, Rubber Stamp Master, Letterpress and Custom Applications

Sq. Inch	Same Day Turnaround					Two Day Turnaround	
	16 ga. (.064") .35"-.040"	Eighty Thousandths (.080") .050"-.055"	11 pt. (.153") .065"-.070"	1/4" (.250") .085"x.100"	3/8" (.375") .245"x.258"	16 ga. on wood type high (.918") .035"x.040"	1/4" mag mounted type high (.250") .85"x.100"
10 (min.)	\$16.85	\$18.00	\$32.40	\$35.55	\$46.90	\$21.90	\$63.05
11	\$17.55	\$19.45	\$34.85	\$36.25	\$49.30	\$22.80	\$66.25
12	\$18.30	\$20.20	\$36.35	\$37.90	\$51.50	\$23.80	\$70.40
13	\$19.40	\$21.25	\$38.05	\$39.85	\$54.10	\$25.20	\$74.85
14	\$20.10	\$22.15	\$38.80	\$40.60	\$56.80	\$26.15	\$78.10
15	\$21.05	\$23.20	\$39.80	\$40.95	\$58.85	\$27.35	\$80.95
16	\$21.75	\$24.00	\$40.80	\$41.95	\$60.30	\$28.30	\$84.45
17	\$22.80	\$25.20	\$42.65	\$43.25	\$62.35	\$29.65	\$88.25
18	\$24.15	\$26.60	\$43.40	\$45.35	\$64.30	\$31.40	\$92.85
19	\$24.85	\$27.30	\$44.85	\$46.35	\$66.05	\$32.30	\$96.35
20	\$25.80	\$28.25	\$46.20	\$46.85	\$68.10	\$33.55	\$99.35
21	\$26.45	\$29.20	\$47.90	\$47.90	\$70.00	\$34.40	\$102.90
22	\$27.10	\$29.70	\$48.95	\$49.45	\$73.15	\$35.25	\$106.95
23	\$27.60	\$30.30	\$50.05	\$52.55	\$76.30	\$35.90	\$112.55
24	\$28.25	\$31.05	\$51.20	\$54.10	\$78.95	\$36.75	\$116.60
25	\$28.85	\$31.75	\$53.30	\$57.25	\$81.55	\$37.50	\$122.25
26	\$29.60	\$32.60	\$55.15	\$59.30	\$83.15	\$38.50	\$126.80
27	\$30.25	\$33.15	\$56.25	\$60.75	\$84.90	\$39.35	\$130.75
28	\$30.85	\$34.00	\$57.30	\$61.80	\$86.55	\$40.10	\$134.30
29	\$31.45	\$34.60	\$58.35	\$63.15	\$88.20	\$40.90	\$138.15
30	\$32.15	\$35.20	\$59.15	\$64.25	\$89.80	\$41.80	\$141.75
Each add'l sq. in. over 30 sq. in.	\$0.59	\$0.65	\$1.07	\$1.14	\$1.50	\$0.77	\$3.73

Maximum Size: .064", .080", .153", .250"
.375"

Plates: 30"x40"
24"x36"

Image: 29"x39"
23.5"x35.5"

Copper Dies

Foil Stamping, Embossing, Letterpress and Intaglio

	Two Day Turn-around	
	16 ga. (.064")	1/4" (.250")
Minimum 15 sq. inches	\$25.00	\$45.00
Each Add'l sq. inch	\$1.20	\$2.10

Maximum Size: Plates: 18"x22" Image: 17"x21"

Embossing Counter Dies

Type of Counter	Minimum up to 30 sq. in	Each Add'l sq. in. over 30 sq. in.
Fiberglass (includes 2 pins)	\$38.00	\$0.93 each
.040 magnesium	\$59.15	\$1.07 each
16 ga. magnesium	\$32.15	\$0.59 each

OVERSIZE MAGNESIUM DIES AVAILABLE UP TO 30" X 120" (11pt & 1/4")

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Wood Mounting for 11 pt. & 1/4" metal: Add 30% to unmounted prices (Next Day Turn-around)

.032" or .040 Gauge Magnesium: Same price as 11 pt. unmounted

Magnesium Mounting on 1/4" and 3/8": \$15.00 first 5 square inch/\$2.50 for each additional square inch.

Cost Estimating: Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Multiply length by width to calculate the total square inches. Please remember to add the appropriate Production Allowance - see below. If you specify a plate size, add Production Allowance to that measurement. Production Allowances are for cost estimating only - do not include this calculation in your ordering instructions.

Production Allowances for:

Copper & Magnesium - Add 1/2" to length and width of image.

(mounted & unmounted dies)

Embossing Dies: Add 1" to length and width of image.

(copper & magnesium)

Custom Services:

Aamstamp Bevel	\$5.25 Top & Bottom
Artwork Charges	\$75.00/hour; 15 minute minimum
Bevel, per side	\$2.00
Contour Sawing	\$17.50
Expansion Factor	\$25.00
Extra Routing	Small:\$2.00 Medium:\$3.00 Large:\$4.00
Hole Drilling	\$1.00 ea
Mortise	Corner:\$2.50 U-Shape:\$4.50 Inside:\$8.00
OWOSSO Release Coating	\$5.50 per die each additional \$.31 sq. in. (Up to 19 sq. inches)
Proof with Invoice	\$1.00 per invoice
Rush Charge (Depends on production schedule)	\$100.00 & up
Sawing	\$.60 per cut
Sawing Magnesium Mounted	\$1.00 per cut
Special Etch	\$50.00
Typesetting	\$10.00 min. up to 4 lines
Simple corrections and repairs	\$2.00 per additional line
Unblemished Plate (No finishing marks)	Add 30%

Definitions:

Debossing: Technique of LOWERING an image into a substrate.

Embossing: Technique of RAISING an image into a substrate.

Female: Image is recessed into the die.

Male: Image is raised on the die.

Counter Die: For embossing, an etched metal or fiberglass molded male used to push the stock or substrate into a female engraved die.

Raised: What's black is raised on the die.

Recessed: What's black is sunk into the die.

Wrong Reading (on die): When you use the die the result will be right reading.

Right Reading (on die): When you use the die the result will be wrong reading.