

www.owosso.com

151 N. DELANEY RD. OWOSSO, MI 48867

Members Only Pricing

The Total Package

- Quality
- Speed
- Competitive
- Friendly Service
- Community

- Brass Dies
- Custom Applications
- Debossing Dies
- Fabric Embossing Dies
- Foil Stamping Dies
- Half-tone & Line Etchings
- Intaglio Printing Dies
- Membrane Embossing Dies
- Pantograph Masters
- Paper Embossing Dies
- Plaques
- Rubber Stamp Masters
- Thermal Kiss-Cut Dies
- Make-Ready Supplies
- Flexo Plates
- Metalphoto

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America's Largest Manufacturer of Quality Brass, Copper & Magnesium Dies

U.S. & Canada **800-444-5552**

International **989-725-7112**

Business Fax **989-723-5399**

ORDERING INFORMATION

On-line ordering available at www.owosso.com.

Custom Services:

Aamstamp Bevel	\$5.25 Top & Bottom
Artwork Charges	\$75.00/hour; 15 minute minimum
Bevel, per side	\$2.00
Expansion Factor	\$25.00
Extra Routing.....	Small-\$2.00 Medium-\$3.00 Large-\$4.00
Hole Drilling	\$1.00 ea
Mortise.....	Corner-\$2.50 U-shape-\$4.50 Inside-\$8.00
OWOSSO Release Coating up to 19 sq. in.	\$5.50 per die, each additional \$.29 sq. in.
Proof with Invoice	\$1.00 per invoice
Rush Charge (Depends on production schedule)	\$100.00 & up
Sawing	\$.60 per cut
Sawing Magnesium Mounted	\$1.00 ea
Special Etch	\$50.00
Typesetting	\$10.00 min. up to 4 lines
Simple corrections and repairs	\$2.00 per additional line
Unblemished Plate (No finishing marks)	Add 30%

Cost Estimating

Measure the length and the width from the most extreme points of the image area. For fractions, round up to the next 1/4". Multiply length by width to calculate the total square inches.

Productions Allowances:

Copper & Magnesium: Mounted and Unmounted Dies - Add 1/2" to length and width of image.

Embossing Dies:

Copper & Magnesium: Add 1" to length and width of image.

Please remember to add the appropriate Production Allowance.

If you specify a plate size, add Production Allowance to that measurement. Production Allowances are for cost estimating only - do not include this calculation in your ordering instructions.

Call for free estimates.

Copper Dies

Foil Stamping, Embossing, Letterpress and Intaglio

Two Day Turn-around	Sizes	Plates	Image
	Maximum.	18" x 22"	17" x 21"

Sq In Pricing	16 ga (.064")	1/4" (.250")
Min. 15 sq. in.	\$22.00	\$40.00

Each add'l sq in over 15 sq in	\$1.05	\$1.85
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OVERSIZE MAGNESIUM DIES Available up to 30" x 120"

Prices eff. January 1, 2016

Magnesium Dies

Foil Stamping, Embossing, Debossing, Halfone and Line Etching, Rubber Stamp Master, Letterpress and Custom Applications

	Sizes		Plates		Image
	Maximum		30" x 40"		29" x 39"
	11 pt Unmounted (.153")	1/4" Unmounted (.250")	1/4" Mounted on Magnesium Two Day Turnaround (.918")	3/8" Unmounted Max Plate Size 24" x 36" Image Size 23.5" x 35.5"	
Standard Etch Depth	.070"-.080"	.120"-.150"	.120"-.150"	.245"-.258"	
1	\$13.00	\$15.45	\$22.00	\$19.60	
2	\$14.40	\$16.90	\$25.50	\$21.50	
3	\$15.90	\$18.40	\$29.25	\$23.35	
4	\$17.40	\$19.85	\$33.10	\$25.35	
5	\$18.50	\$21.25	\$37.10	\$27.30	
6	\$19.50	\$22.70	\$41.65	\$29.75	
7	\$20.85	\$24.15	\$46.25	\$31.40	
8	\$22.65	\$25.55	\$50.40	\$35.00	
9	\$24.35	\$27.05	\$53.15	\$36.95	
10	\$25.70	\$28.50	\$59.95	\$39.65	
11	\$27.20	\$30.40	\$64.50	\$41.65	
12	\$28.90	\$31.70	\$69.05	\$43.65	
13	\$31.15	\$33.30	\$73.65	\$45.85	
14	\$31.65	\$34.40	\$77.00	\$48.00	
15	\$33.95	\$35.70	\$79.60	\$49.85	
16	\$34.40	\$38.75	\$83.40	\$51.00	
17	\$36.10	\$40.60	\$87.20	\$52.70	
18	\$37.65	\$41.30	\$91.05	\$54.25	
19	\$40.35	\$41.90	\$93.50	\$56.05	
20	\$40.60	\$43.20	\$96.05	\$57.65	
21	\$41.55	\$44.25	\$98.40	\$59.00	
22	\$42.50	\$45.25	\$100.80	\$60.40	
23	\$43.45	\$46.30	\$103.15	\$61.80	
24	\$44.40	\$47.30	\$105.50	\$63.20	
25	\$45.35	\$48.35	\$107.90	\$64.60	
26	\$46.30	\$49.40	\$110.25	\$65.95	
27	\$47.30	\$50.40	\$112.65	\$67.35	
28	\$48.25	\$51.45	\$115.00	\$68.75	
29	\$49.20	\$52.50	\$117.35	\$70.15	
30	\$50.15	\$53.50	\$119.75	\$71.55	
Each Add'l. Sq. in.	\$.96	\$1.03	\$2.37	\$1.39	

.080 & 16 Gauge Unmounted 10% Discount off List Price

ORDERING INFORMATION

On-line ordering available at www.owosso.com.

Tech Tips:

You'll find invaluable tech tips on our website at www.owosso.com related to copper and magnesium die applications.

Magnesium Plate Storage:

All plates should first be thoroughly cleaned, coated carefully with a light oil (such as non-stick cooking spray), and then tightly wrapped in plastic wrap or a resealable bag.

General Definitions:

Flop: The image is right reading on your finished die.

Reverse: White areas will be etched into the plate.

Common Uses of Various Metal Gauges

Reverse

16 gauge (.064") unmounted

for hot stamping, debossing, printing, rubber stamp masters, and pantograph masters.

Eighty Thousandths (.080") unmounted

for hot stamping, debossing, and pantograph masters.

11 pt. (.153") unmounted

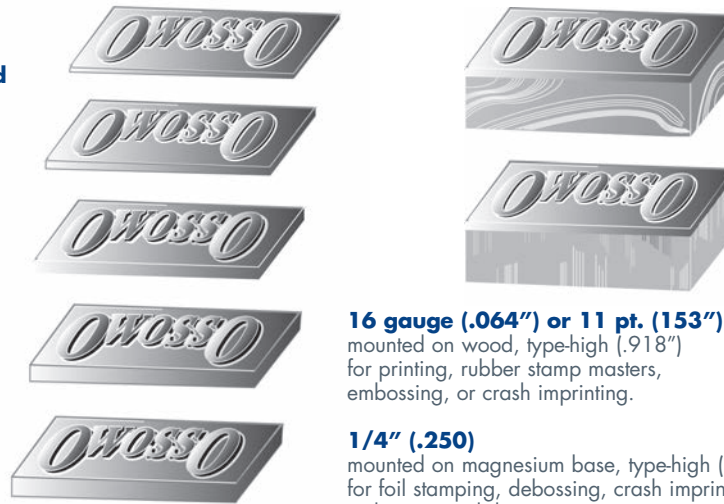
for foil stamping, debossing, embossing, and rubber stamp masters.

1/4" (.250) unmounted

for foil stamping, debossing, embossing and rubber stamp masters.

3/8" (.375") unmounted

for hot stamping and debossing.



16 gauge (.064") or 11 pt. (.153")

mounted on wood, type-high (.918") for printing, rubber stamp masters, embossing, or crash imprinting.

1/4" (.250)

mounted on magnesium base, type-high (.918") for foil stamping, debossing, crash imprinting, or embossing with heat.

Ask Us!

Our OWOSSO team members are available to answer any customer service or tech support questions.

Ask Us!

Give us a call at:

1-800-444-5552 or e-mail at engraver@owosso.com.

We're here to help.



The Total Package

- Quality
- Speed
- Competitive
- Friendly Service
- Community

Since 1949, OWOSSO has been producing high quality dies for special decorative effects like foil stamping, paper embossing, letterpress and debossing.

Magnesium dies can be produced on 16 gauge (.064"), 80 thousandths (.080"), 11 point (.153"), 1/4 inch (.250") or 3/8 inch (.375").

Copper dies can be produced on 16 gauge (.064") or 1/4 inch (.250").

Please call for Brass quotes.

As America's largest brass, copper and magnesium photoengraver, our overriding goal is complete customer satisfaction no matter the size or scope of your job. To do this, we deliver new technologies, along with good old-fashioned small town values such as honesty, integrity, and hard work. We promise, our dies and our company will leave a lasting impression.

We look forward to helping you with all of your die needs.

OWOSSO is a Proud Member of these organizations

